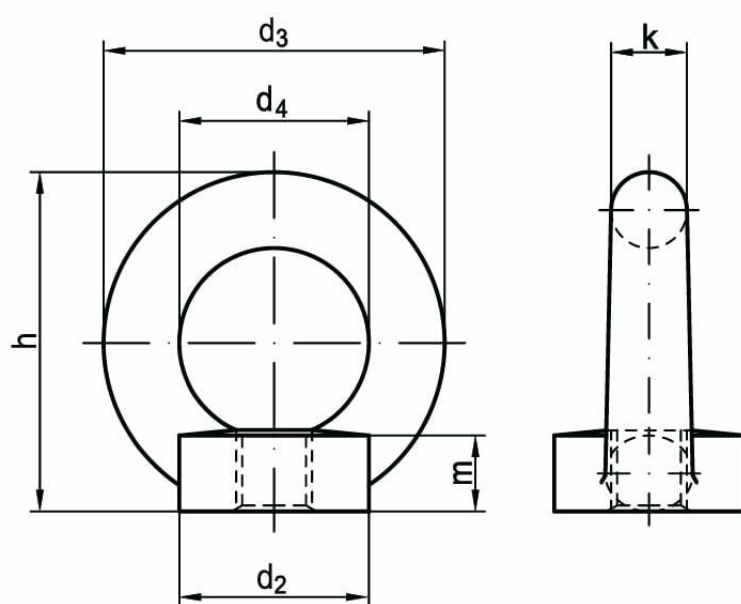
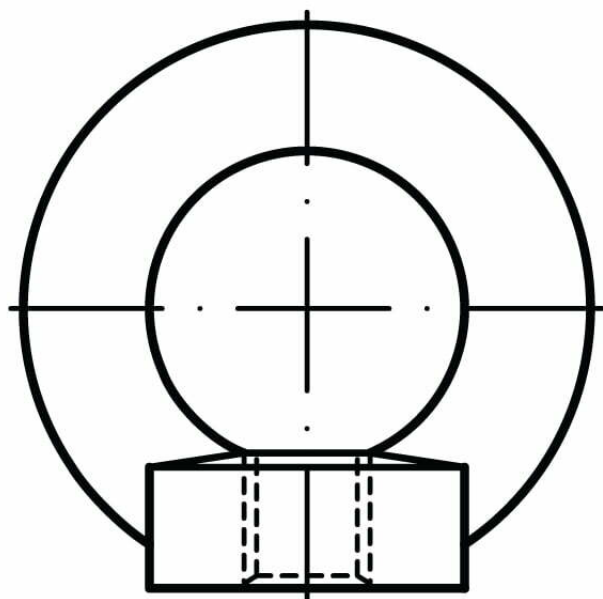




NORMA	MATERIAŁ	KLASA	POWŁOKA
DIN 582	C15 A2 A4		cynk galwaniczny cynk termodyfuzyjny

d	M6	M8	M10	M12	M14	M16	M18
d ₂	17	20	25	30	35	35	40
d ₃	28	36	45	54	63	63	72
d ₄	16	20	25	30	35	35	40
m	8,5	8,5	10	11	13	13	16
h	31	36	45	53	62	62	71
k	6	8	10	12	14	14	16

d	M20	M22	M24	M27	M30	M33	M36
d ₂	40	45	50	50	65	65	75
d ₃	72	81	90	90	108	108	126
d ₄	40	45	50	50	60	60	70
m	16	18	20	20	25	25	30
h	71	80,5	90	90	109	109	128
k	16	18	20	20	24	24	28

d	M39	M42	M45	M48	M52	M56	M64
d ₂	85	85	100	100	110	110	120
d ₃	144	144	166	166	184	184	206
d ₄	80	80	90	90	100	100	110
m	35	35	40	40	45	45	50
h	147	147	168	168	187	187	208
k	32	32	38	38	42	42	48